

Abstract

A motor production line 1 for producing, at least, a stator, comprising a press apparatus 10 for forming a stator core 80 by feeding a long steel plate to pass through a plurality of times of press work, and a stator assembling apparatus 4 for assembling a stator. A stator core conveyer apparatus 22 is arranged between the stator assembling apparatus 4 and the press apparatus 10 to successively and directly convey the stator cores 80 formed by the press apparatus 10 to the stator assembling apparatus 4. Desirably, there are further provided a rotor assembling apparatus 3 for assembling a rotor, and a rotor core conveyer apparatus 21 for successively and directly conveying the rotor cores 70 formed by the press apparatus 10 to the rotor assembling apparatus 3.